## **National Cancer Treatment Guidelines**

Addendum 1 - date: 10/7/2013

This addendum to "Issue 1 – October 2012 National Cancer Treatment Guidelines" ("Guidelines") that was published by the Lebanese Ministry of Health (MOH) in October 2012, shall be attached to and a part of Guidelines.

MOH hereby agrees upon the addition of Plerixafor (MOZOBIL) as cancer drug approved by the scientific committee in autologous HSCT as follows:

Page 68, 69: Diffuse Large B cell Non-Hodgkin's Lymphoma.

Page 70: Low Grade Non-Hodgkin's Lymphoma.

Page 72: Hodgkin's Lymphoma.

Page 89: Multiple Myeloma.